

Date: Thursday, 22/05/2008 6:42:48 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: JET
Job Number	: 39359		
Estimate Number	: 10960		
P.O. Number	:	Part Number	: D2000043
This Issue	: 22/05/2008 S.O. No. :	Drawing Number	: D2000 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 21/05/2008 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 39092	Material	:
Written By	: <u>08-05-21</u>	Due Date	: 06/06/2008 Qty: <u>19</u> Um: Each
Checked & Approved By	:		
Comment	: Est. A 99.01.13 New Issue DM/DS Est Rev: B Now on Doosan Lathe 08-05-22 JLM Verified By: EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6-H0625	6061-T6 5/8" HexBar
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Comment: Qty.: 0.2975 f(s)/Unit Total : 8.9240 f(s)

6061-T6 5/8" HexBar

Batch: 19108 209

24 08/09/02

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: DOOSAN LATHE

1-TURN AS PER FOLIO FA653 & DWG D2000-043 ,

FOLIO REV: 1

DWG REV: 19

2-DEBURR AS REQUIRED

24 08/09/02

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

24 08/09/02

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

24 08/09/02

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 2

24 08/09/03 X19

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Drawing Name: JET

Job Number: 39359

Part Number: D2000043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/03 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-03

DART AEROSPACE LTD		Work Order: 39 359
Description:		Part Number: 20 000 43
Inspection Dwg:	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.245	+/- .010	3.245				
2.745	+/- .010	2.745				
.845	+/- .010	.845				
2.150	+/- .010	2.150				
.800	+/- .010	.800				
9/16 - 18	.562 / .553	.553				
now	.574 / .571	.574				
.670	+/- .010	.670				
.180	+/- .010	.180				
.025	+/- .010	.629				
.032	+/- .010	.032				
.475	+/- .010	.475				
.310	+/- .010	.313				
.375	+/- .010	.377				
.080	+/- .010	.080				
.100	+/- .010	.100				
.245	+/- .010	.245				
.110	+ .004 - .001	.111				
.075	+/- .010	.075				
.191	+ .005 - .001	.193				
.675	+/- .010					

Measured by: 120	Audited by: S.P.	Prototype Approval: NA
Date: 08/09/02	Date: 08/09/02	Date:

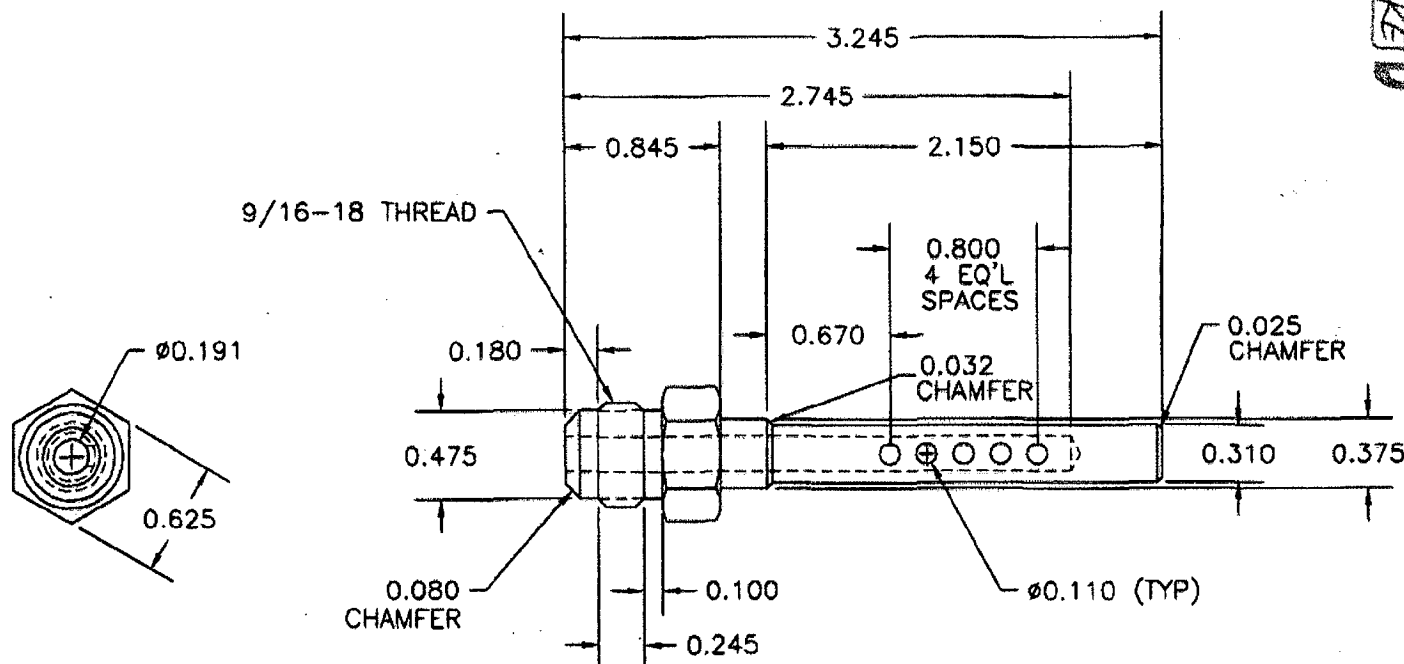
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



RELEASED
99 01 13 KE

W/ 39359

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. B
J8	UP		
CHECKED KE	APPROVED UP	DRAWING NO. D2000-043	SHEET 1 OF 1
DATE 98.12.18		TITLE JET	SCALE 1:1
A	90.04.02	NEW ISSUE	
B	98.12.18	REDRAWN ON SEPARATE SHEET NOW MACHINED PIECE	



MATERIAL: 6061-T6 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)
FINISH: NONE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED